

# ARCVS TECHNOLOGY

Mumbai Office: 202, Plot 62, Sector 2A, Kopar Kherna Navi Mumbai.

Gurgaon Office: 118B, 1<sup>st</sup> Floor Suncity Trade Tower, sec 21 Gurgaon.

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## FIRE PUMP SUCTION PIPE SIZING

- **CALCULATION SHEET (NFPA-20 COMPLIANCE)**

**Project: ais Bangalore, Fire Protection System**

**Pump Capacity: 2850 LPM (750 GPM)**

**Pump Suction Nozzle Size: 150 mm**

**Applicable Standard: NFPA-20 (Latest Edition)**

- **1. DESIGN BASIS**

- Fire pump rated flow = **2850 LPM**

- Purpose of calculation:

To verify adequacy of suction piping size with respect to **velocity and hydraulic performance** as required by NFPA-20.

- Design philosophy:

- Minimize suction losses
- Improve NPSH available
- Ensure reliable fire pump operation

- **2. FLOW CONVERSION**

$$Q = 2850 \text{ LPM}$$
$$Q = \frac{2850}{1000 \times 60} = 0.0475 \text{ m}^3/\text{s}$$

**3. NFPA-20 REQUIREMENTS (REFERENCE)**

- Suction pipe shall be sized to provide **adequate flow with minimum friction loss**
- No requirement that suction pipe be same size as pump suction nozzle
- Good engineering practice limits suction velocity to **1.0–1.5 m/s**
- Maximum allowable velocity (upper limit): **15 ft/s (4.6 m/s)**

- **4. VELOCITY CHECK – 150 mm SUCTION PIPE**

**Assumptions**

- Internal diameter (D) ≈ **0.15 m**

**Area calculation**

$$A = \frac{\pi}{4} \times (0.15)^2 = 0.0177 \text{ m}^2$$

**Velocity calculation**

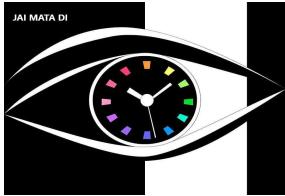
$$V = \frac{Q}{A}$$
$$V = \frac{0.0475}{0.0177} = 2.68 \text{ m/s}$$

**Result**

- Suction velocity = **2.68 m/s**
- This value is:
  - Below NFPA maximum limit
  - **Above recommended suction velocity for fire pumps**

**✗ 150 mm suction pipe not preferred due to higher velocity and friction loss**

- **5. VELOCITY CHECK – 200 mm SUCTION PIPE**



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## Assumptions

- Internal diameter (D)  $\approx$  **0.20 m**

## Area calculation

$$A = \frac{\pi}{4} \times (0.20)^2 = 0.0314 \text{ m}^2$$

## Velocity calculation

$$V = \frac{0.0475}{0.0314} = 1.51 \text{ m/s}$$

## Result

- Suction velocity = **1.51 m/s**
- Within recommended range for suction piping
- Results in:
  - Lower friction loss
  - Improved NPSH available
  - Reduced cavitation risk

### 200 mm suction pipe acceptable and recommended

- **6. REDUCER REQUIREMENT**
- Pump suction nozzle: **150 mm**
- Suction pipe: **200 mm**
- Reducer type:
  - **Eccentric reducer (flat on top)**
- Purpose:
  - Prevent air pocket formation
  - Maintain full bore flow at suction

### Fully compliant with NFPA-20

## **7. CONCLUSION**

Although the fire pump suction nozzle size is **150 mm**, hydraulic analysis shows that:

- 150 mm suction pipe results in **high velocity (2.68 m/s)**
- Increasing suction pipe size to **200 mm** reduces velocity to **1.51 m/s**
- Reduced velocity ensures:
  - Lower friction losses
  - Improved NPSH conditions
  - Reliable fire pump performance

## **8. DESIGN STATEMENT (FOR SUBMISSION)**

*"The fire pump suction piping has been increased from the pump suction nozzle size of 150 mm to 200 mm to limit suction velocity to approximately 1.5 m/s at a flow rate of 2850 LPM. This complies with NFPA-20 requirements for minimizing suction losses and ensuring reliable fire pump operation. An eccentric reducer (flat on top) is provided at the pump suction."*

### FINAL DESIGN ADOPTED

- **Pump suction nozzle:** 150 mm
- **Suction piping provided:** 200 mm
- **Standard:** NFPA-20 compliant